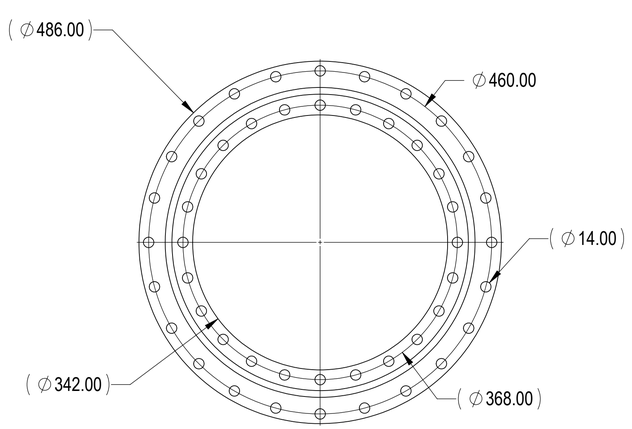
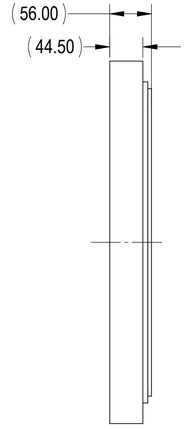
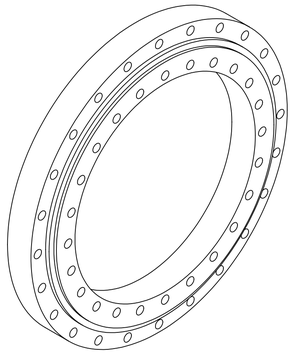
REV	RELEASE/ECO#	COMMENTS	DRAWN BY	APPROVED BY	DATE
A	SmarTeam	Initial SmarTeam Release	AEE	AEE	2010-07-27
B	ECN011191	ADD TWO ADDITIONAL SUPPLIERS.	AEE	AEE	2011-08-10





SOURCE	PART #
ZITEC Industrietechnik GmbH Scheiblerstraße 3 94447 Plattling Tel.: 09931/ 960 -0 http://medias.schaeffler.de/medias/en!hp.ec.br.pr/VSU20*VSU200414	VSU 20 0414 Vierpunktlager d=342 D=486 B=56 (4 point contact bearing d=342 D=486 B=56)
KMF Postweg 34-40 D-73441 Bopfingen Germany Tel. 07362 / 7001 http://www.kmf-bearings.de	VSU 200414 ZT RL1
Schaeffler Group - INA http://www.ina.de/	VS200414
OR APPROVED EQUIVALENT.	



MACHINED HOLE TOLERANCES UNLESS OTHERWISE SPECIFIED:	
0.34 - 2.25	-.03 +.05
2.3 - 4.7	-.05 +.08
4.75 - 6.3	-.05 +.1
6.35 - 19.0	-.05 +.13
19.5 - 25.4	-.10 +.13

MATERIAL: STOCK

FINISH: STOCK

GENERAL NOTES, UNLESS OTHERWISE SPECIFIED:
A) ALL DIMENSIONS APPLY AFTER FINISH.
B) ALL DIMENSIONS ARE IN MILLIMETERS.
C) REMOVE ALL BURRS AND SHARP EDGES .25 MAX.
D) INTERPRET THIS DRAWING PER ANSI Y14.5M 1994.

TOLERANCES:
X = ± 1
.X = ± .5
.XX = ± .25
.XXX = ± .120

MAX MACHINE FINISH: 1.6

= ± .5°

THIRD ANGLE PROJECTION

METRIC

TITLE

Vierpunktlager d=342 D=486 B=56 (4 point contact bearing d=342 D=486 B=56)

SIZE	CAGE CODE	DWG NO.	REV
D	-	MWR.00.00.053	B

SOLIDWORKS CAD DRAWING
DO NOT SCALE DRAWING

SHEET 1 OF 1